The Propulsive Small Expendable Deployer System (ProSEDS)

NASA Grant NAG8-1605

Annual Report #2

For the period 1 August 2000 through 31 July 2001

Principal Investigator
Enrico C. Lorenzini

July 2001

Prepared for

National Aeronautics and Space Administration Marshall Space Flight Center, Alabama 35812

Smithsonian Institution

Astrophysical Observatory

Cambridge, Massachusetts 02138

The Smithsonian Astrophysical Observatory is a member of the Harvard-Smithsonian Center for Astrophysics

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S_{COPE}

This is the Annual Report #2 for Grant NAG8-1605 entitled "The Propulsive Small Expendable Deployer System (ProSEDS)" prepared by the Smithsonian Astrophysical Observatory for NASA Marshall Space Flight Center. The technical officer for this grant is Randy Baggett; the Program Manager for the ProSEDS project is Leslie Curtis. This report covers the period of activity from 1 August 2000 through 30 July 2001.

SUMMARY

This Annual Report covers the following main topics:

1. Updated System Performance

Comparative analysis of the decay rate expected for ProSEDS for various launch dates.

2. Mission Analysis

Analysis to define the effect of a lower orbital altitude on the environmental forces acting on ProSEDS. Evaluation of the altitude at which the atomic oxygen is expected to damage the Dyneema tether.

3. Updated Dynamics Reference Mission

The reference ProSEDS mission is evaluated for the updated launch date. Simulations are run for nominal solar activity condition at the time of launch. Simulations include the dynamics of the system, the electrodynamics of the bare tether, the neutral atmosphere and the thermal response of the tether.

4. Updated Deployment Control Profiles and Simulations

Selected deployment profiles are compared in terms of their deployment performance. The flight profile is derived based on the latest friction characteristics obtained from deployment tests.

5. Comparison of ED tethers and electrical thrusters

A comparison between electrical thrusters and electrodynamic bare tethers which takes into account the energy conversion efficiency and the mass of the hardware involved.

6. Kalman filters for mission estimation

Development of two Kalman filters for estimation of position from GPS data and attitude from magnetometer data.

7. Delivery of interactive software for ED tethers

The features of the software delivered to NASA are briefly described.

1. UPDATED SYSTEM PERFORMANCE

1.1 Introduction

The Propulsive Small Expendable Deployment System (ProSEDS) will carry out a demonstration of a bare electrodynamic tether for propulsion. ProSEDS will fly as a secondary payload on a Delta II stage. The electrodynamic system will be deployed from the stage (see Fig. 1). The electrodynamic forces generated by the current flowing in the conductive tether are expected to strongly increase the decay rate of the Delta stage. The reader should consult references^{1 2 3 4 5} for a more detailed description of ProSEDS and the principles of operation of bare-tether anodes.

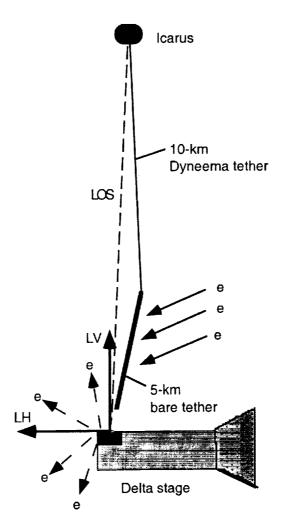


Figure 1 Schematic of ProSEDS on Delta 2nd stage

The performance of ProSEDS will be assessed on the basis of the decay rate of the Delta stage which is affected mostly by the plasma conditions at the time of launch. The launch date of ProSEDS has changed with respect to the performance analysis carried out in the Annual Report #1 for this grant. For this reason it is important to update the analysis and to compare those results.

1.2 Updated Values of Decay Rates

We are presently in the solar cycle 23 during which the solar activity peaked in April-June 2000. Consequently, the solar activity and the plasma density (that is a function of the solar activity) will likely decrease over the next few years (see Fig. 2).

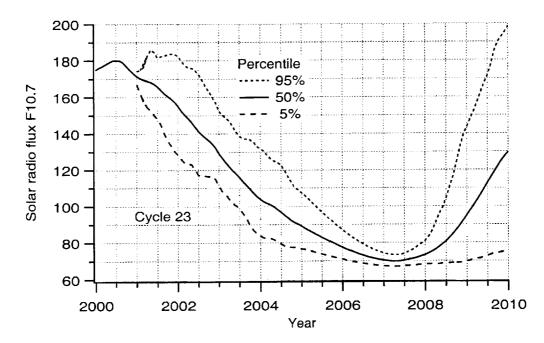


Figure 2 13-month smoothed F10.7 radio flux [from MSAFE NASA/MSFC]

In other words, we should expect that a mission launched in August 2001 or later will exhibit a slower decay rate than a mission launched in August 2000. The later the mission will take place during the next few years, the slower the decay rate because of the reduced plasma density.

We have produced an updated reference mission for nominal (50% percentile) solar activity and according to the updated mission sequence with 7 orbits (instead of the previous 3) operating under the primary operating cycle. The goal of this analysis is to

estimate the orbital decay rate during the first day (primary mission phase) and the first week (extended mission phase). The launch time (not yet known) influences the position of the plasma field with respect to the magnetic field and, hence, affects the decay rate because of the phase of the maxima of the magnetic field with respect to the maxima of the plasma density. If we consider two mission start times, one close to local noon and after to midnight, the difference in decay rates is less than 10% in favor of the night launch.

Table 1 Decay rates for different launch dates

Launch date	Orbit (kmxkm)	1 st day decay rate (km/day)	1 st week decay rate (km/day)
April 2000°	400x400	12.5*	14.3
August 2000#	400x400	10.6*	12.0
August 2001#	400x400	9.4	11.8

^{*} The primary cycle was limited to 3 orbits in 2000 as opposed to 7 in 2001 resulting in a first-day decay rate which is closer to the weekly decay rate than in the 2001 scenario night launch

The main measure of ProSEDS success will be the decay rate of the Delta stage which is increased by more than an order of magnitude with respect to the Delta stage natural decay. The success criteria for ProSEDS specify a decay rate of at least 5 km/day. Assuming the worst possible condition that ProSEDS will operate only for the primary mission phase of 1 day, it is clear from Table 1 that the margin on the success criteria (now slightly less than two) is decreasing and it will decrease a bit more if the launch is postponed further.

[&]quot; day launch

[&] At the time of writing of this report, ProSEDS launch date has been moved to June 2002. The mission profile and decay rate for this new launch date have not been analyzed yet.

2. MISSION ANALYSIS

2.1 Effects of a lower orbit

Another issue that is essential for the success of ProSEDS is that the decay rate must be dominated by the electrodynamic forces rather than the drag due to the neutral density. In other words, the ratio of the electrodynamic forces over the atmospheric forces must be large. One related problem is, however, the determination of the (neutral) drag area of ProSEDS. We have to consider that the Delta stage is not 3-axis stabilized and the 10-km-long, non-conductive tether is flat and likely randomly twisted. The 5-km-long conductive tether is cylindrical and, consequently, unaffected by the twist.

The Delta stage will be hanging from the tether with a torque equilibrium angle (TEA) of about 35°. The stage will be fairly close to the local vertical and rotating about the tether axis, that is, its drag area will be $A_{Delta} = A_{max} cos(TEA)$ where A_{max} is the lateral drag area of the Delta. For $A_{max} \approx 12 \text{ m}^2$ and TEA = 35°, $A_{Delta} \approx 10 \text{ m}^2$. However, later during the mission the Delta stage develops large attitude oscillation and its effective drag area can not be estimated accurately.

The flat tether has a close to rectangular cross section of 0.2mmx1.2mm. If we assume that the tether will have many twists so that its orientation with respect to the ram follows an 'ABS(cosine)' law we can estimate the drag area as $A_{\text{ncTether}} = (2/\pi)xWxL$ where W and L are the width and length of the non-conductive tether. For L = 10 km and W = 1.2 mm, $A_{\text{ncTether}} \approx 7.7 \text{ m}^2$. Finally, after adding the cross section of the 1.2mmx5km conductive tether, we obtain $A_{\text{Drag}} \approx 23.7 \text{ m}^2$ for the total drag area of the system.

Figure 3 shows estimated deorbit rates for ProSEDS assuming nominal operating cycle starting from 400 km and 360 km compared with those from neutral drag on ProSEDS system with no current. Neutral drag is included in all cases. Actual ProSEDS deorbit rate would likely be greater than what is shown due to extended periods of battery charging. Simulations assume OML current collection and constant 220 ohm resistance for tether. A satellite without a tether would deorbit more slowly than a tethered system without current.

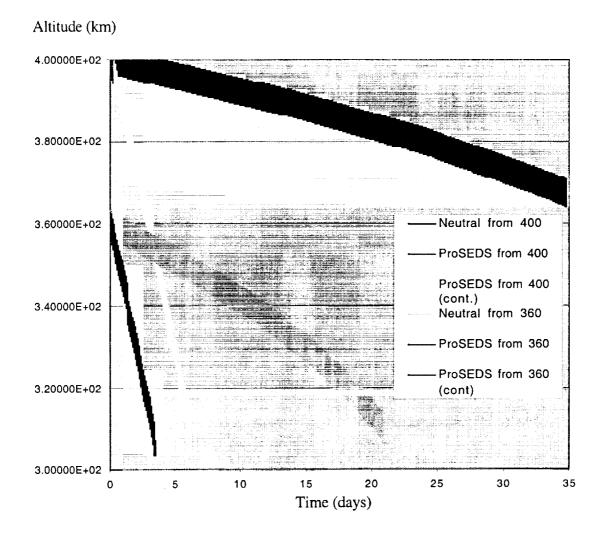


Figure 3 Decay rates of ProSEDS for various altitude and operational scenarios with a launch in August 2001

The ratio of electrodynamic forces to atmospheric (i.e., neutral density) drag forces was estimated by computing the orbit-average magnitude of those forces acting on ProSEDS at various altitudes for a launch in August 2001. An error band on the ratio between electrodynamic and neutral drag forces was also computed based on estimates of the variability of the plasma and neutral densities for 5 and 95 percentile probabilities as shown in Fig. 4.

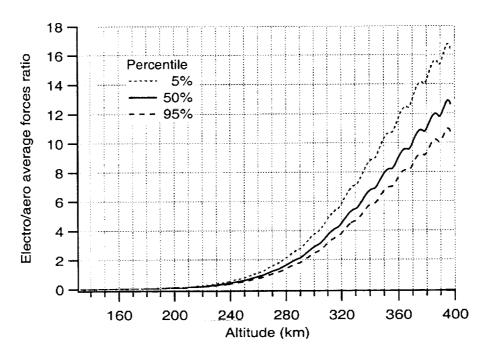


Figure 4 Ratio of average electro/aero forces vs. altitude

In summary, the electrodynamic forces overpower the neutral drag forces under nominal conditions (at 50% percentile probability) by a factor of 13 at 400-km of altitude and a factor of 9 at 360 km of altitude. Under the most conservative conditions (at 95% percentile probability), the ratio of the two forces is approximately equal to 11 and 8 at 400 km and 360 km of altitude, respectively.

2.1 Atomic Oxygen Tether Erosion

The lifetime of the ProSEDS tether is affected by two major factors: (1) micrometeoroids and orbital debris (M/OD) impacts and (2) erosion by atomic oxygen (AO). It was computed by NASA/MSFC that the tether of ProSEDS has about a 82% probability of surviving M/OD hits over a period of 14 days⁶. Conversely, the probability of a fatal hit over 14 days is about 18%

The rate of erosion of the Dyneema by AO is more deterministic than the M/OD impact risk. This rate can be computed by integrating the flux of AO impinging on the tether over the altitude profile during the orbital decay. The AO density is derived from the MSIS'86 atmospheric model that is part of the SAO tether dynamic simulator. The critical value of the integrated AO mass flux that makes the tether fails depends on the tether design and internal structure.

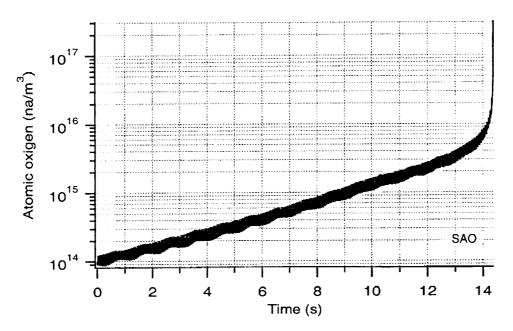


Figure 5 Atomic oxygen density (number-of-atoms/m³) vs. mission time for nominal atmospheric conditions.

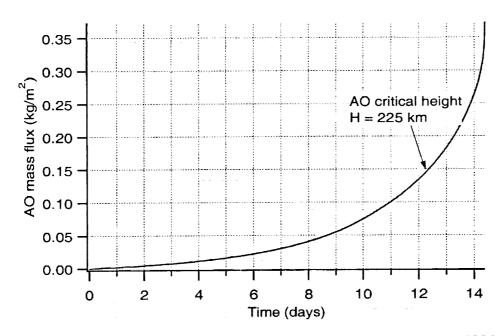


Figure 6 AO mass flux integrated over mission time (start altitude = 400 km)

For a flat braided tether like ProSEDS, it is reasonable to assume that the tether fails once the AO has chewed away a layer of tether as thick as the fibers that constitute the braided tether. With this assumption, the critical value of the integrated AO mass flux is =

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0.15 kg/m². Figure 5 shows the AO density which increases as the orbit of ProSEDS moves lower. Figure 6 shows the AO mass flux (vs. time) integrated over the trajectory spanned by ProSEDS.

If we assume nominal atmospheric density conditions (at 50% probability), a launch date in August 2001 and a starting altitude of 400 km, the critical altitude where the Dyneema tether fails due to AO is equal to 225 km, which occurs (for simulated conditions) after about 12 days from the mission start.

3. DYNAMIC REFERENCE MISSION

3.1 Reference Mission Simulation

The orbital and system parameters for the reference mission are as follows:

Orbit: 400 km circular

Inclination: 36 deg

Launch date: 16 August 2001

Ascending node for: (a) day launch at about 10:00AM EST and (b) night launch at about 10:00PM EST

Ionosphere/Atmosphere: nominal (50 percentile) solar activity at time of launch

Delta mass: 994 kg

Endmass: 21.4 kg

Tether linear densities: 0.15 kg/km (Dyneema); 2 kg/km (wire).

Tether optical properties:

Dyneema - $\alpha_s = 0.1$, $\epsilon_{iR} = 0.5$;

C-COR coated wire - $\alpha_s = 0.9$, $\varepsilon_{IR} = 0.8$.

Tether mechanical properties: EA = 15,000 N; E'A \approx 2000 Ns.

Tether electrical resistance: 265 ohm at 20 °C.

Operating modes⁷: 7 orbits according to the primary mode and the remainder according to the secondary mode. The first operating cycle starts approximately when the Delta stage crosses the Atlantic coast of South America (see Fig. 7).

The time of launch affects the phasing between the magnetic field (corotating with the Earth) and the plasma field which is mostly driven by the position of the Sun. Because the time of launch is not yet known for the Delta rocket, simulation have been run for a day

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launch which sets the deployment of ProSEDS close to midday EST and a night launch which sets the deployment close to midnight EST. The ground trace of the orbit is unaffected by the time of launch. The preliminary trajectory ground trace (computed by The Boeing Company) is shown in Fig. 7.

The results of the day-launch simulation August 2001 are shown in Figs. 6-9 over the extended mission duration of over 2 weeks. The system response (not show here) for a night launch is similar to the day launch with the notable difference of a 6% increase in the decay rate and average current with respect to the day-launch case.

The main conclusions from the analysis of the reference mission are as follows:

The decay rate during the first day (primary mission) is about 9.4 km/day and 10 km/day for the day and night launches, respectively. These values exceed the minimum value of 5 km/day established as a success criteria for ProSEDS but the margin for errors has been reduced substantially with respect to the cases with a launch in August 2000.

The orbit-average current produced by the tether and the decay rates are as follows:

Day launch:

Orbit-average current = 0.8 Amp (over entire current cycle)

Orbit-average current = 1.5 Amp (during battery charging)

1st day decay rate = 9.4 km/day

1st week decay rate = 11.8 km/day

Night launch

Orbit-average current = 0.85 Amp (over entire current cycle)

Orbit-average current = 1.6 Amp (during battery charging)

1st day decay rate = 10 km/day

1st week decay rate = 12.4 km/day

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The minimum and maximum tether temperatures for the Spectra tether and the C-COR wire are:

Spectra: from -90 °C to -45 °C;

C-COR: from -86 °C to +53 °C.

The tether temperatures are within the allowable limits for the two tether types.

The system dynamics is stable and rather well-behaved over the extended mission lifetime of over two weeks. Because of the relatively low ratio of absortivity/emissivity ($\alpha/\epsilon \approx 1.1$) provided by the latest formulation of C-COR, the wire temperature is rather low as it ranges from -86 °C to +53 °C. Consequently, the electrical resistance of the wire ranges from 150 ohm to 300 ohm.

It is worth reminding that a purely-bare aluminum tether would have an $\alpha/\epsilon \approx 8$ which would reduce the decay rate by approximately 40%. A purely-bare copper wire of the same resistance would fare even more poorely.

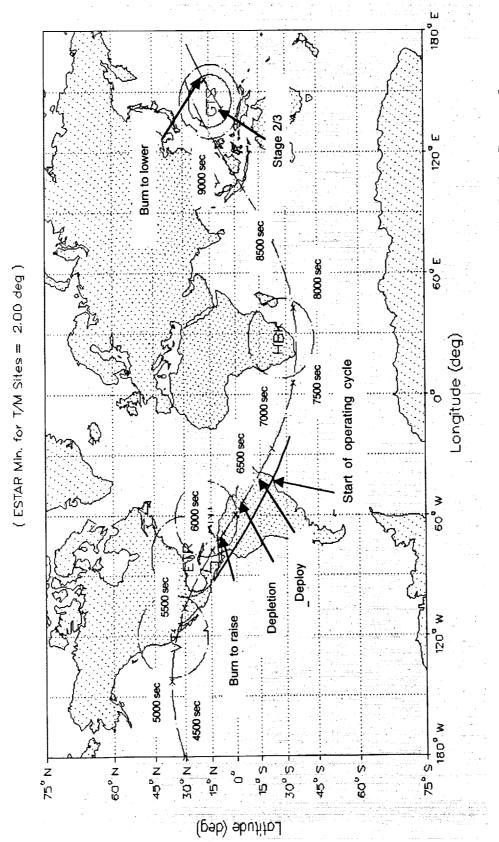


Figure 7 Ground trace of preliminary Delta 7925 Block IIR trajectory [adapted from The Boeing Company]

ProSEDS 265 ohm@20 C, 400x400km, nom. solar, day launch, Antigua burn,16 August 2001

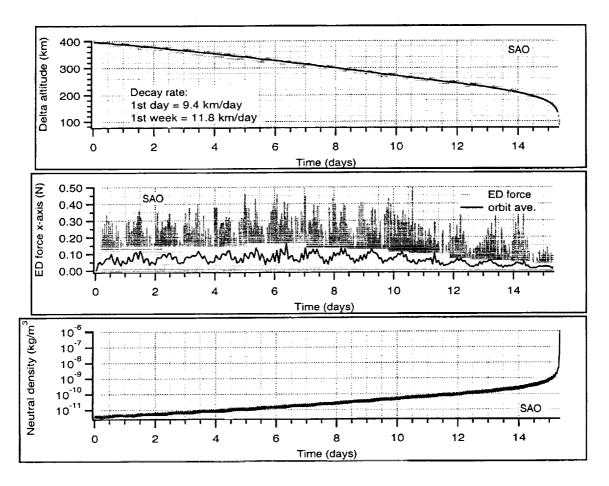


Figure 8 Results for day-launch with launch date on 16 August 2001.

ProSEDS 265 ohm@20 C, 400x400km, nom. solar, day launch, Antigua burn, 16 August 2001

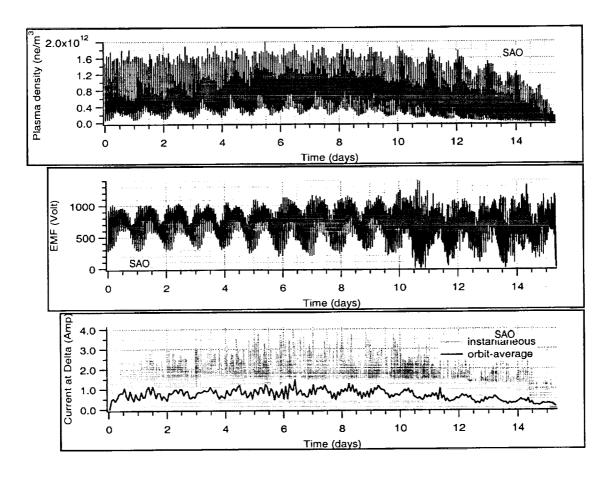
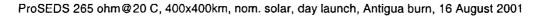


Figure 9 Results for day-launch with launch date on 16 August 2001.



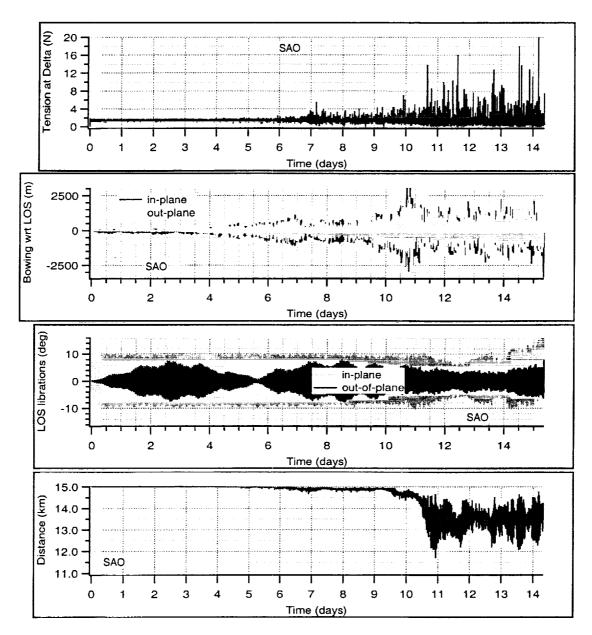


Figure 10 Results for day-launch with launch date on 16 August 2001

ProSEDS 265 ohm@20 C, 400x400km, nom. solar, day launch, Antigua burn, 16 August 2001

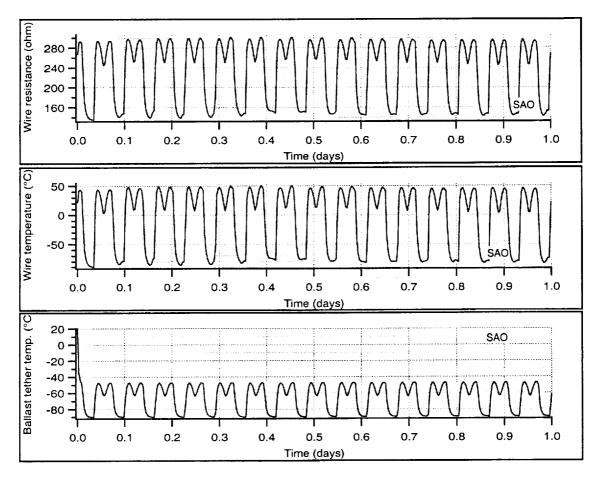


Figure 11 Results for day-launch with launch date on 16 August 2001

ProSEDS 265 ohm@20 C, 400x400km, nom. solar, day launch, Antigua burn, 16 August 2001

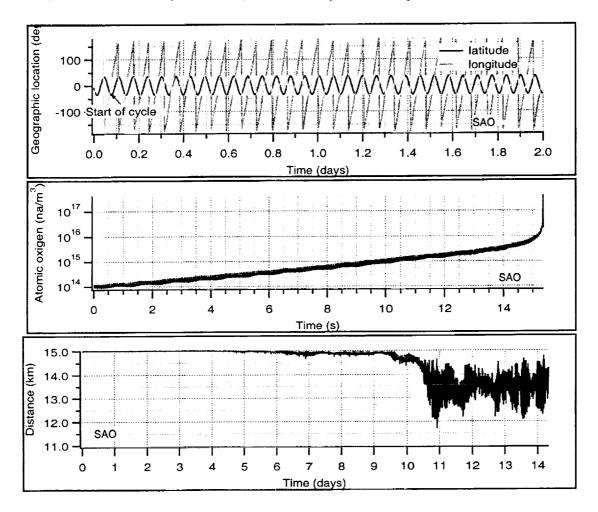


Figure 12 Results for day-launch with launch date on 16 August 2001

3.1 Extreme Cases

For the purpose of evaluating the system behavior under extreme conditions, cases were also run for: (1) a plasma density that is (artificially) twice the plasma density under nominal conditions and (2) without any electrodynamic force. These simulations were run for a 5 day mission duration as MSFC personnel was interested in estimating ProSEDS position under worst case scenarios and, hence, evaluating the risk posed by ProSEDS to other spacecraft operating at the same altitude.

The double plasma density increases the decay rate to 16.5 km/day averaged over a week (and hence the error in the pre-flight estimate of the position). Fig. 13 shows the plasma density, altitude and geographic position (latitude and longitude) of the system. The latitude and longitude are shown over a period of only 2 days for increasing the display clarity. It is notable that the decay rate does not double with respect to the baseline case thanks to ability of the bare tether to adjust in part to changing plasma conditions.

The case without electrodynamic forces provides the largest difference in ProSEDS position with respect to the nominal estimate because the decay rate is reduced by more than a factor of 10 with respect to the baseline case (with nominal electrodynamic forces) when the electrodynamic forces vanish. Figure 14 shows the plasma density, altitude and geographic position of the system. The latitude and longitude are shown over a period of only 2 days for increasing the display clarity.

The position errors after 1 day of mission elapsed time are shown in Table 2. The latitude and longitude angular errors have been converted to kilometers assuming an orbital altitude of 400 km. The distance is the magnitude of the position error vector. The errors grow approximately linearly with mission time.

 Table 2 ProSEDS position errors after 24 hours

	Altitude error (km)	Latitude error (km)	Longitude error (km)	Mag. distance (km)
No current	+7.3	-208	-614	648
Double plasma	-2.3	+68	+222	232

ProSEDS 265 ohm@20 C, 400x400km, 2xnominal plasma density, day launch, 16 August 2001

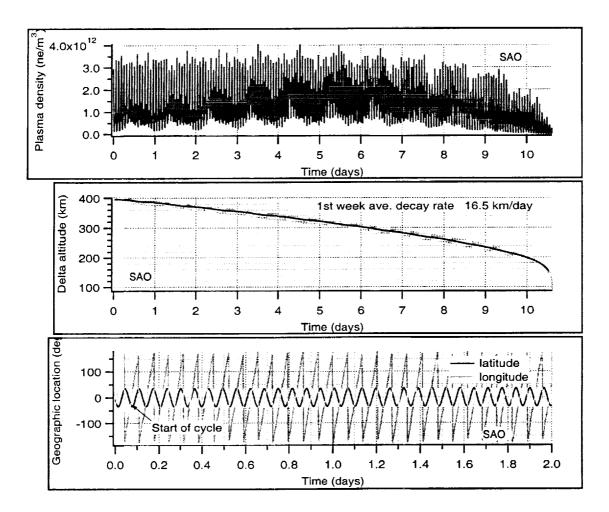
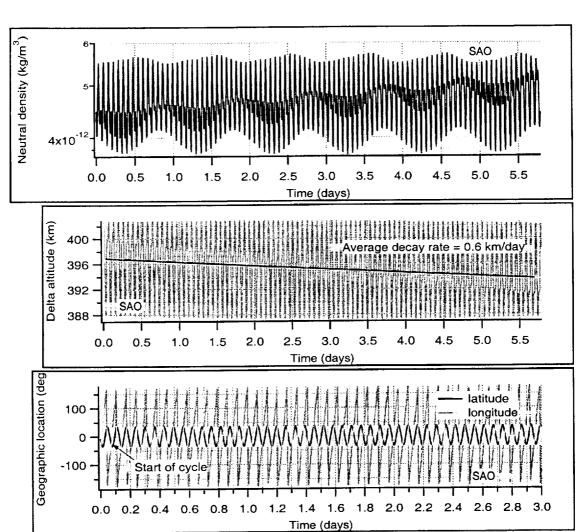


Figure 13 System decay and geographic position (latitude and longitude) for double the nominal plasma density on 16 August 2001.



ProSEDS 265 ohm@20 C, 400x400km, no plasma, day launch,16 August 2001

Figure 14 System decay and geographic position (latitude and longitude) without any electrodynamic forces for a launch on 16 August 2001.

3.4 Concluding Remarks

The postponement of the mission to August 2001 does not change substantially the dynamics of ProSEDS with respect to the cases with earlier launch dates. The 1st day decay rate, however, is reduced by about 11% (with respect to a launch in August 2000) due to the reduced plasma density and the increase in the number of orbits on the primary operating cycle. The reduced plasma density is a consequence of the launch date moving away from the peak of the solar cycle 23 that occurred in April-June 2000. With the launch date being postponed even further, the decay rate and the average current available for recharging the secondary batteries will be further reduced.

The present estimates of the orbital decay rate during the 1st day of the mission are 9.4 km/day and 10 km/day for day and night launch, respectively. The estimates of the average current, for ProSEDS is operating on the secondary cycle, are 0.8 Amp and 0.85 Amp for a day and night launch respectively with the average computed over the entire secondary cycle. When the average is computed over the battery charging portion only of the secondary cycle, then the average current values are 1.5 Amp and 1.6 Amp for a day and a night launch, respectively.

Conservative estimates of ProSEDS position error with respect to the nominal trajectory were also computed for two extreme cases of no current and excessive current due to an (artificial) doubling of the plasma density. After one day of mission elapsed time, the magnitude of the position errors are about 648 km (lag) and 232 km (lead), for the two case above, with respect to the nominal position. The position errors grow approximately linearly with time.

1. UPDATED DEPLOYMENT CONTROL PROFILES AND SIMULATIONS

4.1 Introduction

The ProSEDS control law consists of three distinct modes of operations which are activated during the deployment of the three different tether sections. The non-conductive 10-km-long Dyneema tether is deployed according to the SEDS-II feedback-feed-forward control law. During the deployment of the 4.9-km conductive wire, the brake is simply kept at a constant, low value (typically a fraction of a turn) in order to limit the deployment velocity. During the deployment of the 200-m insulated tether section, the brake is commanded to follow a time-based profile to slow down the deployment velocity at the end of the tether.

As explained in details in the Annual Report #1, the control law utilizes a set of control parameters and a reference table that provides the feedforward information to the first portion of the control law. The reference table provides the control law with the nominal deployed length, speed (in terms of turn counts and turn count rate) and brake profiles that the system should follow under ideal conditions. The feedback, then, adjust the nominal fed forwarded brake profile based on the errors of the actual length and speed with respect to the nominal length and speed profiles.

The second and third portions (for the CCOR wire and insulated section deployment) are open-loop control. The second portion is a tension-offset control in which the brake is kept constant at a low value of turns simply for increasing the tether tension and reduce the maximum exit velocity. The wire is coated with a fairly delicate coating that can be rubbed off by excessive friction. Consequently, it is not possible to utilize a feedback control that ramps the brake up and down. The offset value of the brake utilized during this portion is a constant value in the range 0.5-0.8 brake turns.

In the third portion of the control law, the brake is made to follow an open loop rampup-constant-rampdown profile. This control law acts on a 205-m-long section of the tether with a quick rampup phase. Because of the absence of a sensor that measure the exit velocity directly in the SEDS hardware, the velocity must be computed numerically from a noisy signal and then filtered to make it usable for a feedback control law. This process is actually used in the first portion of the control law where a delay in the computation of the velocity does not affect the performance of the controller. Due to the shortness of the reaction time in the third portion of the control law, there is not enough time to obtain a

filtered value of the velocity especially at a time when the noise from the tether length information is very high. Consequently, we opted for an open-loop control during this phase and we shaped the slow down profile in such a way that it is rather tolerant of changes in the friction characteristics of the tether (see Ref. # for more details).

4.2 Friction parameters

We rewrite in the following the frictional tension model (derived by J. Carroll and best explained in Ref 8 of the tether and its parameters for the reader's convenience:

$$T = \left(T_0 + I \cdot \rho \cdot \dot{L}^2 \cdot A_{rel}^E\right) \cdot e^{2\pi f n^{effe}} \cdot e^{f|\theta_0 - \theta|}$$
(1)

In equation (1), the term in round parenthesis is the frictional model of the tether/deployer. The first exponential function is the model of the brake and the second exponential function is the model of the tether exit guide. The model parameters are:

 $\mathbf{A}_{rel} = 1 - A_{sol} \cdot L / L_{fin}$

 A_{sol} = annulus solidity of tether

L = length of tether deployed

 L_{fin} = final length of tether

B = $2\pi f n$ (n is the number of tether turns wrapped around the brake post)

 T_0 = minimum tension

 ρ = linear density of tether

I = inertia multiplier

 \dot{L} = tether exit speed

 ϑ = tether's exit angle with respect to the local vertical

 ϑ_0 = tether deployment null angle (orientation of the longitudinal axis of deployer with respect to the local vertical)

f = friction coefficient

n = number of brake turns

effe = brake effectiveness coefficient

The values of the parameters resulting from the deployment tests on ground of a development tether and two prototype flight tethers (MAO Tether, Tether-A and Tether-B) resulted in the following values of the friction parameters:

Dyneema (cleaned)

 T_{min} = spectra minimum tension = 4 + 15L/L_p mN

 ρ = spectra linear density = 0.15 kg/km

I = inertia multiplier = 2.5

f = spectra friction coeff = 0.19

E = area exponent = -0.4

effe = brake effectiveness = 0.8

AnSol = annulus solidity = 0.2 (for $L_r = 10$ km)

Wire (CCOR)

 T_{min} = wire minimum tension = 75 mN

 ρ = wire linear density = 2.0 kg/km

I = inertia multiplier = 3.3

f = friction coeff = 0.25

E = area exponent = -0.6

effe = brake effectiveness = 1.2

AnSol = annulus solidity = 0.947 (from 1.25km -> 6.25km)

Insulated (Kevlar overbraided)

 T_{min} = insulated minimum tension = 350 mN

 ρ = insulated linear density = 3.17 kg/km

f = friction coeff = 0.22

I = inertia multiplier = 2.5

E = area exponent = -0.6

Effe = brake effectiveness = 0.9

AnSol = annulus solidity = 0.947

The friction parameters of the entire tether (with the three different sections) are utilized to derive the reference table, that is, the reference deployment profile and a brake profile for the entire tether. The brake actuation is then adjusted by the feedback control law during

the deployment of 10-km Dyneema portion while the reference brake profile is followed (without adjustments) during the wire and insulated portions of the tether.

4.3 Control parameters

Extensive simulations (numbering in the few hundreds) with a simplified yet accurate computer code are utilized to define and check the control parameters set with the goals of reducing the system libration and the exit speed at the end of deployment and making the control law fairly robust with respect to changes in the friction coefficients.

The present values of the control parameters for ProSEDS are shown in the following. These values may be updated if new results from the deployment tests require it.

	CONTF	ROL PARAMETERS (Ref#55)
No.	PARAMETER	VALUE (Units)	Туре
1.	С	0.125	Filter coefficient
2.	к1	0.002 (1/Turn)	TurnCount Gain
3.	DZTC	5 (Turn)	TurnCount Deadzone
4.	TCELIM	3000 (Turn)	Max. TurnCount Error
5.	K2	0.4 (s/Turn)	TurnCountRate Gain
6.	DZTCR	0.1* (Turn/s)	TurnCountRate Deadzone
7.	TCRELIM	5 (Turn/s)	Max. TurnCountRate Error
8.	WAILP	3	WrapIncrement UpperLimit
9.	TBD s	65535 (s) Time	after which BIAS is applied
10.	BIAS	0 (Turn)	BrakePost Bias
11.	WACLP	6 (Turn)	WrapAdjustment UpperLimit
12.	TCBS	18000 (Turn)	Turns Count Brake Stop (pertinent to SEDS-II)
13.	A1	0.724	Coeff_1 in Variable Gains
14.	A2	2.82E-6	Coeff_2 in Variable Gains
15.	STOPDEPLOY		for brake ramping up at end of byment (pertinent to SEDS-II)

16.	TCDUTY	13900	(turns)	End of 50% duty cycle	
17.	TURNBRAKE0	14160*	(turns)	ramp down brake to WIREBRAKE	
18.	WIREBRAKE	0.5 (B	rakeTurn)	BrakeTurns during CCOR deployment	
19.	RAMPUP	25890	(turns)	Start of slowdown procedure	
20.	QUITLAWBACK	UP 1	4320(turn	ns) ramp down brake in case of Counter-A or -B failure	
21.	BRSD	1.5 (B	rakeTurns	s) Max brake turns during slow down	
22.	TBD(15)	14.2 (sec)	Time to rampup brake from WIREBRAKEto BRSD	
23.	TIMECFAIL	120 (s		Time of no update of Counter-C eclare the Counter-C failed	3
24.	TIMEDUTY	3300 (sec)	time-based equivalent of TCDUTY	
25.	TIMEQUERY	4170 (sec)	the software interrogates the BES** if Counter-C had failed	
26.	TIMERAMPNOE	BES 4	230 (sec) rocedure) Time-based start of slowdown if the BES was declared failed	ł
*Values per ECR SAO-001 **BES = brake enable switch					

4.4 Reference tables

The desired final state at the end of deployment is for the system to be aligned and swingless with respect to the local vertical with a residual longitudinal velocity greater than 3 m/s before the beginning of the insulated portion of the wire (last 205 m of tether). The residual velocity is then reduced by a final activation of the brake immediately after the exiting of the insulated wire is sensed.

Several constraints are imposed to the minimization routine used to derive the reference profile mostly aimed at obtaining a reference brake profile that does not force undesired situations during deployment. The exit velocity is constrained to be above about 2 m/s during deployment of the non-conductive tether and above 3 m/s during deployment of the wire. The velocity limitations ensure that the satellite has enough kinetic energy to overcome unexpected discontinuities along the tether. A constraint function that penalizes

the trajectories with rate values smaller than the predetermined minimal rate values is used in the minimization process to achieve this goal.

Because of the constraints imposed on the minimization routine, the process of deriving a good reference profile that meets all the requirements is tedious. The process requires a large number of trials. In many of them the routine is unable to converge properly to a cost function which is within the specified accuracy. In many other cases, the process produce a reference profile but some characteristics of the reference profile are not desirable such as sharp gradients in the brake actuation or in the exit velocity profile. Many attempts must be made and once a good reference profile is found it must be tested in the simulator for assessing its robustness vs. variations in the tension model parameters.

All in all, 55 valid profiles (out of a much larger number of trials) have been derived for ProSEDS. Some of these profiles differ in the selection of reference values of the tension model. In others, the same reference values have produced substantially different reference profiles depending on the different initialization of the minimization routine. The final selection of a flight control profile is then made on the basis of: (1) meeting its performance goals and (2) its robustness to variations of the parameters of the tension model.

The most uncertain and also influential parameter (during the early and critical phase of deployment) of the tension model is T_{min} . The minimum tension of the ProSEDS nonconductive tether (which dominates the final state at the end of deployment) has already been measured in deployment tests on the ground under different temperatures to vary between 5 mN and 20 mN depending on the cleanliness of the tether. Consequently, the control law must provide a residual libration at the end of deployment of less than 20° (as specified by the mission requirements) within the measured range of variability of the minimum tension.

The control law can tolerate without a significant decay in performance a value of the non-conductive tether minimum tension between 5 mN and 20 mN. For 20 mN < T_0 < 50 mN, the libration at end of deployment increases rapidly. For $T_0 \ge 80$ mN, the deployment stops at a distance of about 500 m because of excessive friction and without any role being played by the control law. The critical value of 80 mN for the minimum tension is determined by the ejection velocity which with the present ejection system is equal to 2.74 m/s. It is, therefore, very important that the 10-km Dyneema tether satisfies the critical tension constraint. The two reference profiles that have been thoroughly developed and analyzed in details are the Ref#47 and Ref#55 as follows:

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Ref#47 is based on the friction characteristics and spooling of the development tether and it is for an orbital altitude of 400 km.

Ref#55 is based on the friction characteristics of the MAO tether and spooling characteristics expected of the F-2 tether (which were extrapolated by Tether Applications from the spooling of the F-1 tether) and it is for an orbital altitude of 360 km.

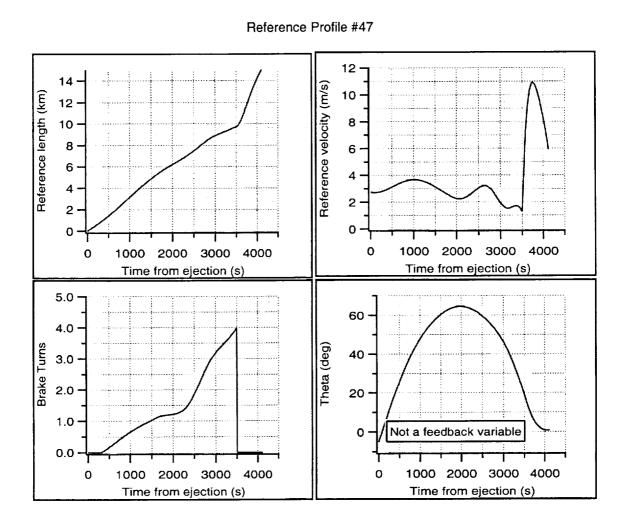


Figure 15 Reference profile Ref#47 (without slow down maneuver)

Reference Profile #55

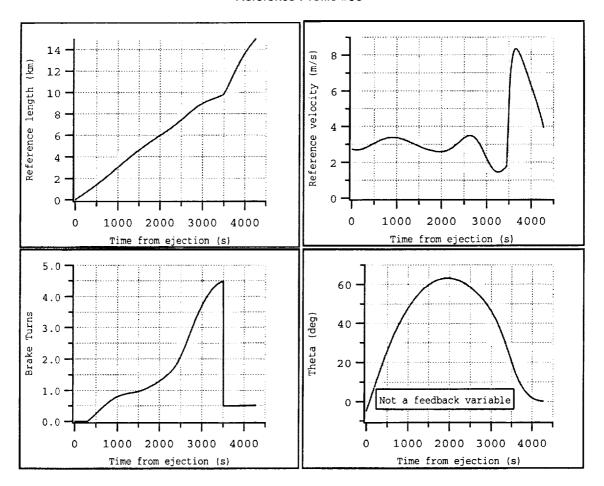


Figure 16 Reference profile Ref#55 (without slow down maneuver)

The most recent parameters adopted for deriving the latest reference profiles are as follows

Orbital and ejection parameters

Orbit: 400x400 km (for Ref#47)

Orbit: 360x360 km (for Ref#55)

Orbital inclination: 36 deg Ejection velocity = 2.74 m/s

Ejection angle = 5 deg (forward of LV with an upward deployment)

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System parameters

Satellite mass = 21.4 kg

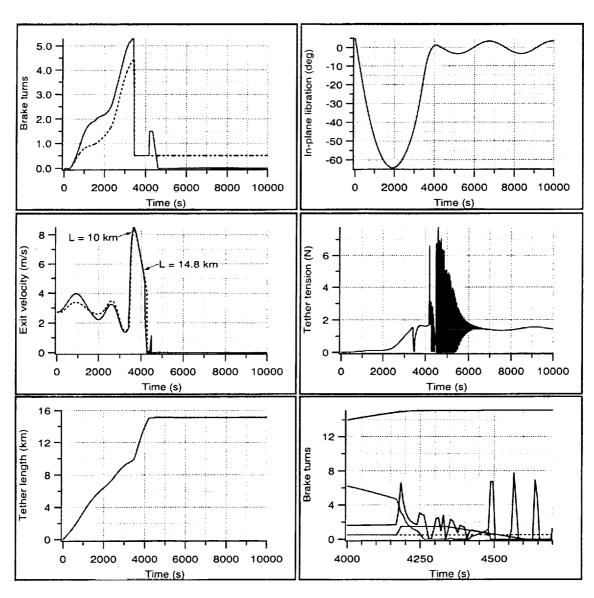
Delta-II Mass = 994 kg

Tether lengths: 10 km Dyneema, 4.85 km CCOR and 205-m insulated

Table 3 Characteristics of selected reference profiles

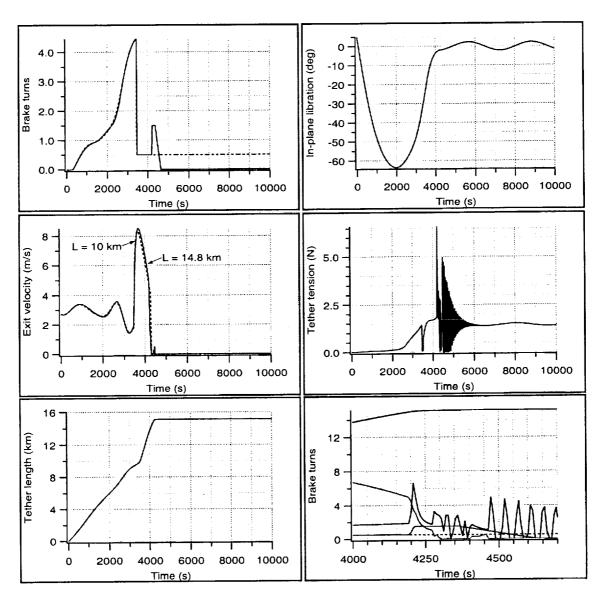
Profile	ΔV (m/s)	T_0/T_{wire} (mN)	Orbit (kmxkm)	Friction characteristics	Spooling
#47	2.8	10/100	400x400	Dev. tether	Dev. tether
#55	2.8	10/75	360x360	MAO	F-2 (estim.)

Table 3 shows key characteristics of the two reference profiles discussed in this Annual Report. Simulation results of ProSEDS deployment for Ref. #55 are shown in Figs. 17-19 for different values of the minimum tension of the Dyneema tether. The dynamic response is well within the required 20 deg maximum residual amplitude required for ProSEDS.



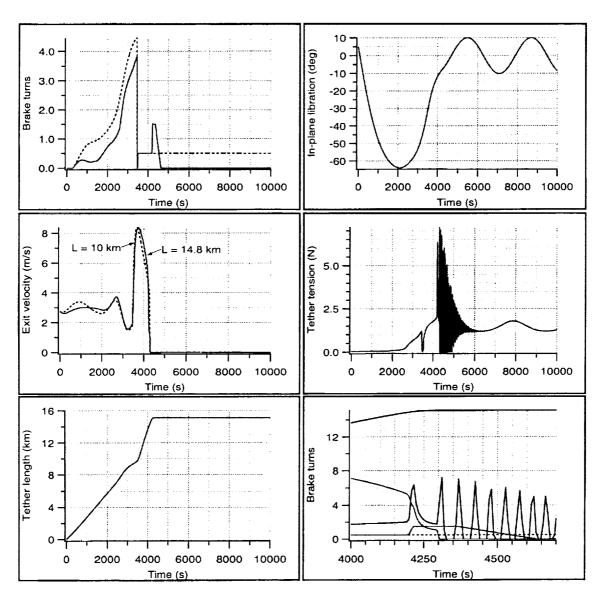
Ref#55, Tref = 10mN, Tmin = 0mN/100mN, $\Delta V = 2.74$ m/s, Brake 1.5t/0.07v-Ins205m

Figure 17 Deployment dynamics for Ref#55 for $T_0 = 0$ mN



Ref#55, Tref = 10mN, Tmin = 10mN/100mN, $\Delta V = 2.74 \text{ m/s}$, Brake 1.5t/0.07v-lns205m

Figure 18 Deployment dynamics for Ref#55 for $T_0 = 10 \text{ mN}$ (nominal)



Ref#55, Tref = 10mN, Tmin = 20mN/100mN, $\Delta V = 2.74 \text{ m/s}$, Brake 1.5t/0.07v-Ins205m

Figure 19 Deployment dynamics for Ref#55 for $T_0 = 20 \text{ mN}$

Figure 20 shows the amplitude of the residual libration at the end of deployment vs. the minimum tension T_0 of the Dyneema tether for the selected profiles. The final libration amplitude is very sensitive to the leader tether T_0 and it is quite insensitive to the value of the wire $T_{\rm wire}$. Values of $T_{\rm wire}$ of 50-300 mN have been explored with very good deployment dynamics. Values as high as 500 mN are tolerable for the minimum tension of the wire.

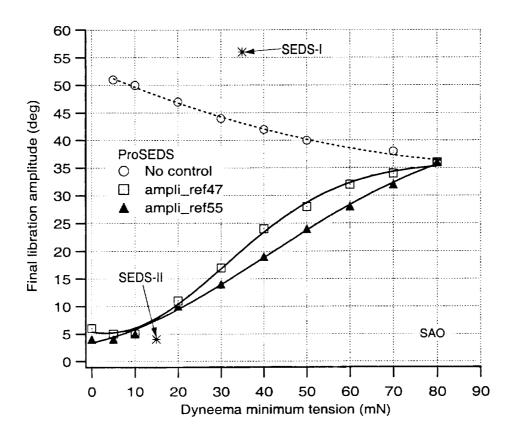


Figure 20 Final libration amplitude vs. T₀ for selected deployment profiles

4.5 Validation process

Hi-Fi ProSEDS deployment verification

The numerical simulations of ProSEDS deployment (Ref#47) were run using SAO's high-fidelity code MASTERDEP. The results were compared to the DUMBBELL numerical code and generally agree. Noticeable differences were found when the dynamics of the wire, not simulated by dumbell, was a driver. Namely the lateral modes excited by the deployment (e.g. Coriolis) caused the tether to bow and the pre-selected brake was too low to be able to control the final velocity. The problem, however, was solved by applying a moderate brake during the CCOR wire deployment and the results are presented in the following.

The reference deployment profile is ProSEDS Ref#47. MASTERDEP simulates the two end-platforms and tether with nine lumps. The system is acted by gravity $(J_0 + J_2)$, aerodynamic drag and tether tensions (Spring-dashpot system). The system orbits the earth at 400 Km of altitude.

The following simulations will be presented:

- a. Nominal Deployment (ProSEDS Ref#47 assumes 10 mN as minimum tension)
- b. Minimum tension = 5 mN
- c. Minimum tension = 20 mN

Case a: Nominal Dyneema minimum tension, $T_0 = 10$ mN. Unlike for the reference profile, the brake is set to 0.5 turns during wire deployment

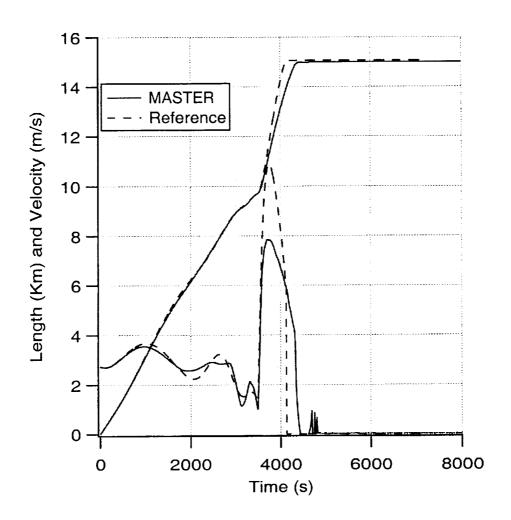


Figure 21 Nominal minimum tension $T_0 = 10 \text{ mN}$

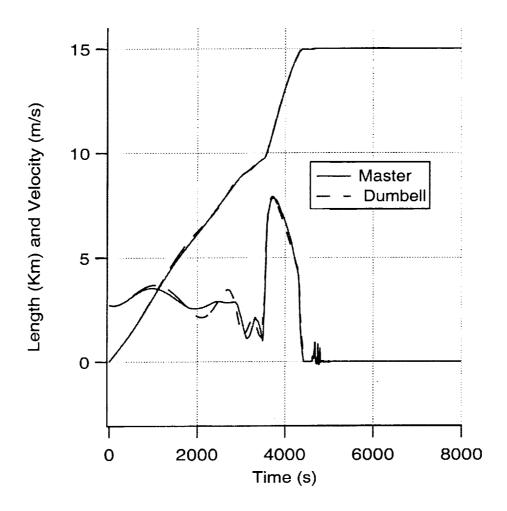


Figure 22 Nominal minimum tension $T_0 = 10 \text{ mN}$ (MASTER vs. DUMBELL)

The agreement between dumbbell and multimass MASTER simulations is quite good. The lateral dynamics however plays a role in the differences between the results of the programs. Large bowing produces travelling waves along the tether when braking is applied. The bowing can be minimized (as done here) by applying a moderate brake during wire deployment.

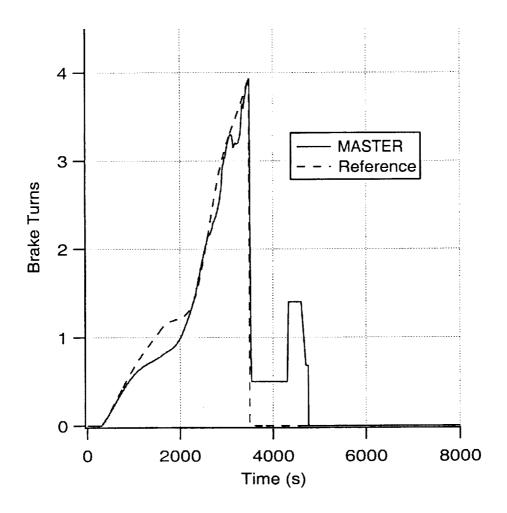


Figure 23 Nominal minimum tension $T_0 = 10 \text{ mN}$

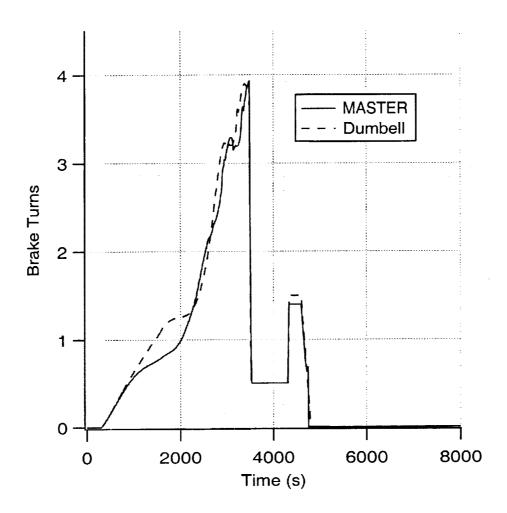


Figure 24 Nominal minimum tension $T_0 = 10 \text{ mN}$

We applied a 0.5 turns of brake during wire deployment (starting at about 4000 s) to limit the magnitude of the bowing caused by the Coriolis force. The last portion of the control law (during deployment of the insulated wire) is used to bring the end-mass to a smooth stop. Values between 1.2 and 1.7 brake turns (for the constant-brake plateau) have been used without noticeable differences. A value of 1.4 turns was adopted for Ref#47.

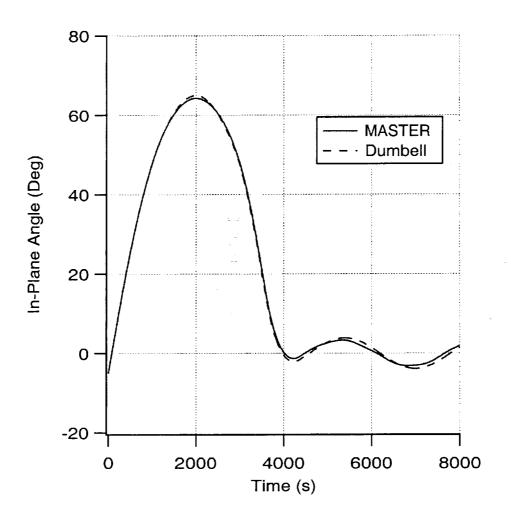


Figure 25 Nominal minimum tension $T_0 = 10 \text{ mN}$

The in-plane angle is similar both in amplitude and in phase to the simplified simulation (DUMBELL). A final libration amplitude of less hat 10 deg has been reached.

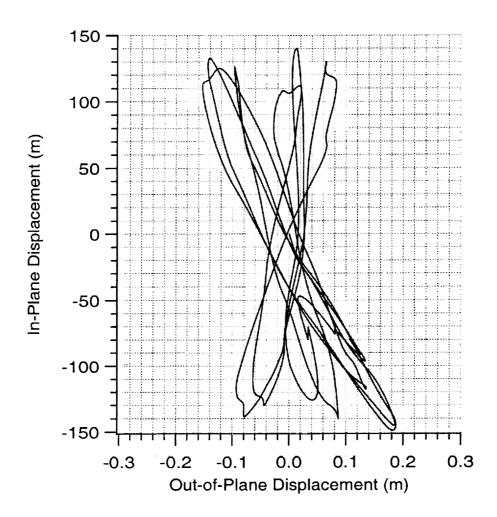


Figure 26 Nominal minimum tension $T_0 = 10 \text{ mN}$

The lateral dynamics is mainly in-plane and it is limited to a few hundred meters. The out-of-plane dynamics is almost negligible during deployment.

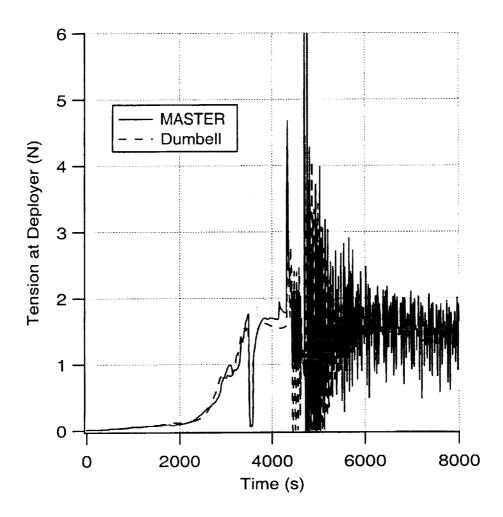


Figure 27 Nominal minimum tension $T_0 = 10 \text{ mN}$

The tether tension is similar during deployment. The rebound phase differs in variations because of the tether's higher longitudinal modes.

Case b: Dyneema minimum tension = 5 mN

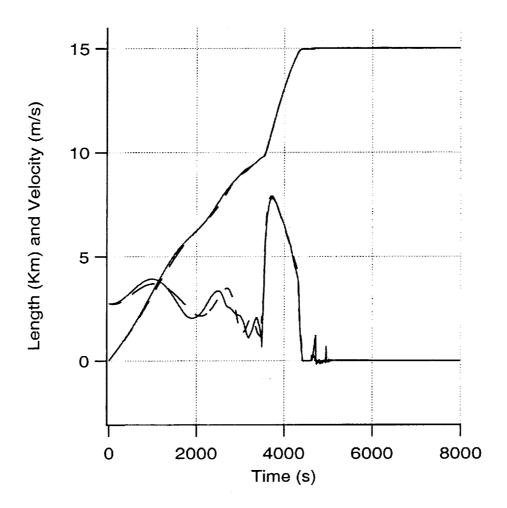


Figure 28 Minimum tension $T_0 = 5$ mN (MASTER vs. DUMBELL)

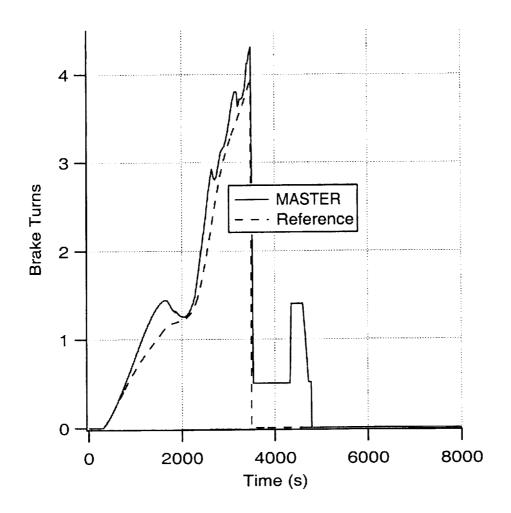


Figure 29 Minimum tension $T_0 = 5 \text{ mN}$

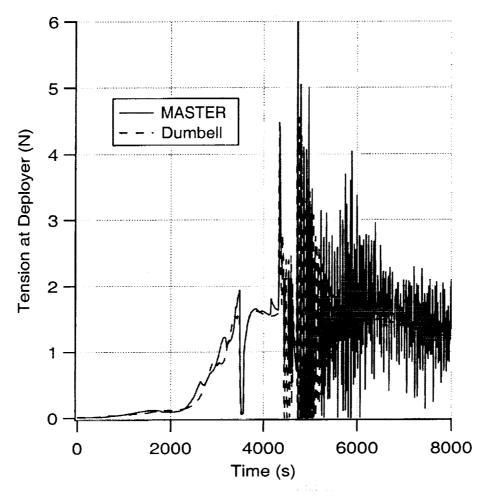


Figure 30 Minimum tension $T_0 = 5 \text{ mN}$

No dramatic changes can be noticed from case a. However, given a smaller tension in the deployment, the brake is about 1/2 turn larger than for the DUMBELL simulations. The in-plane libration (not shown here) has the same amplitude of the simplified simulations with a slight change of phase. Tension and lateral displacement are not reported for the sake of brevity and they do not show any peculiarities.

Case c: Dyneema minimum tension = 20 mN

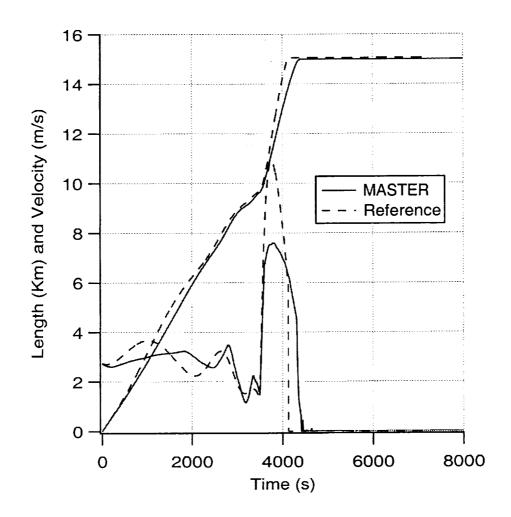


Figure 31 Minimum tension $T_0 = 20 \text{ mN}$

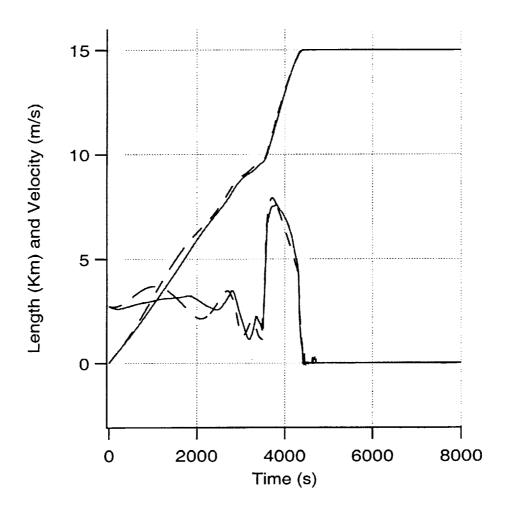


Figure 32 Minimum tension $T_0 = 20 \text{ mN}$ (MASTER vs. DUMBELL)

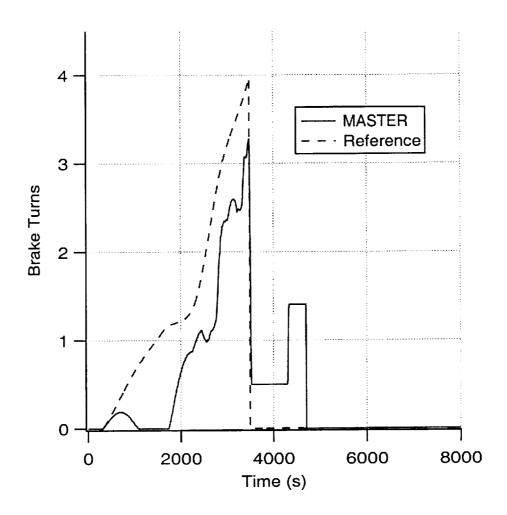


Figure 33 Minimum tension $T_0 = 20 \text{ mN}$

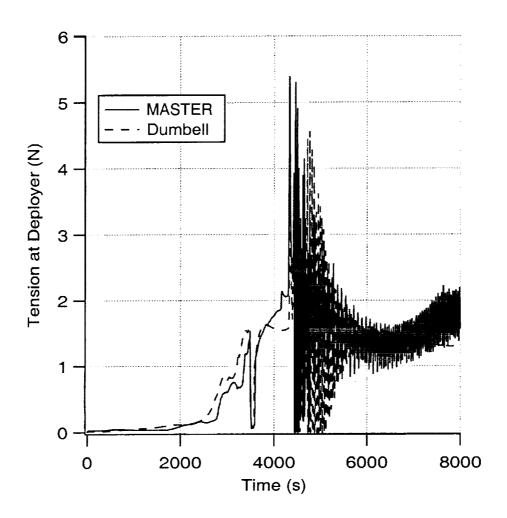


Figure 34 Minimum tension $T_0 = 20 \text{ mN}$

Also in this case no noticeable changes can be seen from case a. The libration is a few degrees higher with a more pronounced change in the phase angle. Tension and lateral displacement are not reported for the sake of brevity and do not show any peculiarities.

In all three cases the control law has shown robustness to deploy 15 Km of tether and bring the endmass to a smooth stop with small tension variations and rebound velocity. In all three cases the lateral dynamics has been limited by the brake action. The final libration is about 10 degrees or less in the minimum tension range of 5 mN < $T_0 \le 20$ mN.

Deployment without braking

This run simulates ProSEDS dynamics when the brake is not activated. The tether is fully deployed but the rebound is quite significant (~5 m/s final deployment velocity).

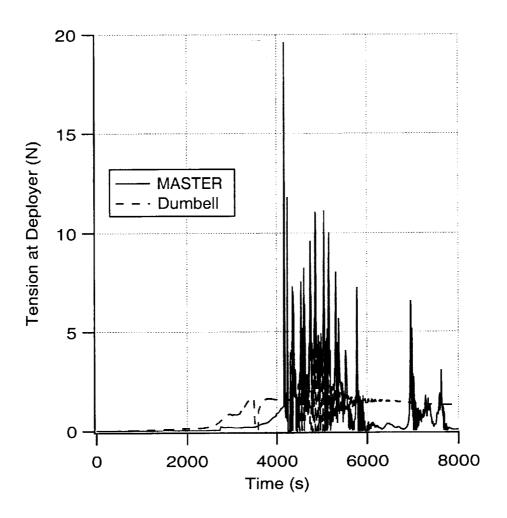


Figure 35 No brake is activated throughout deployment

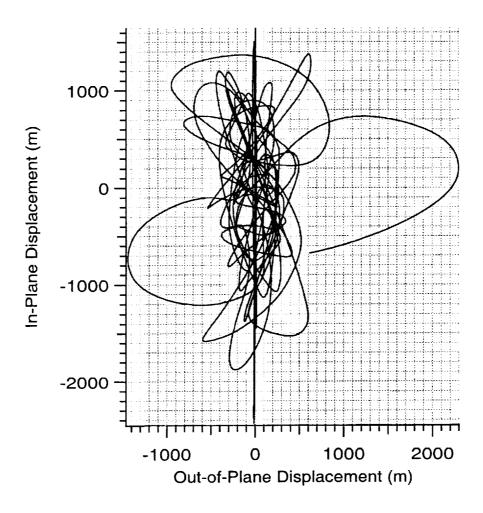


Figure 36 No brake is activated throughout deployment

The final libration is about 60 degrees since the brake was not activated. The tension reaches a limit of 20 N during rebound and the lateral dynamics is highly excited increasing in time and it of the order of the kilometer both in-plane and out-of-plane.

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Off-nominal Inertial Multiplier of Conductive Wire

No significant differences have been found from the baseline case when the inertia multiplier of tether conductive part is changed from 3 (nominal) to 2.5 and 3.5.

A final in-plane angle slightly less than the baseline is reached when the mulitplier is 2.5. Tension and in-plane motion of the mid-tether point are similar to the baseline.

On the other hand when the mutliplier is 3.5, the deployment is similar to the baseline, though larger tension variations at the end suggest a larger final velocity. These variations and the associated peaks are within the desired bounds.

Inertial Multiplier of Conductive Wire =2.5

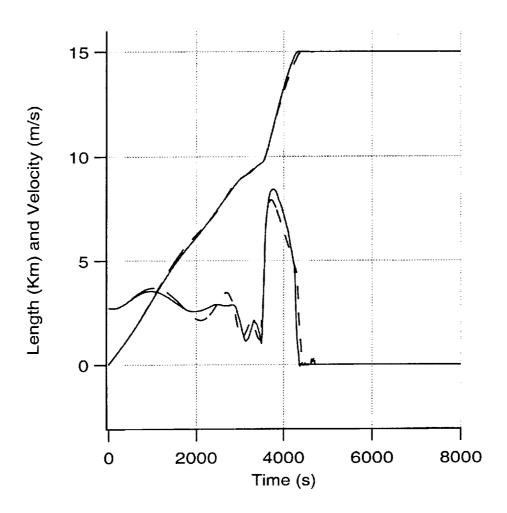


Figure 37 Wire inertia multiplier = 2.5

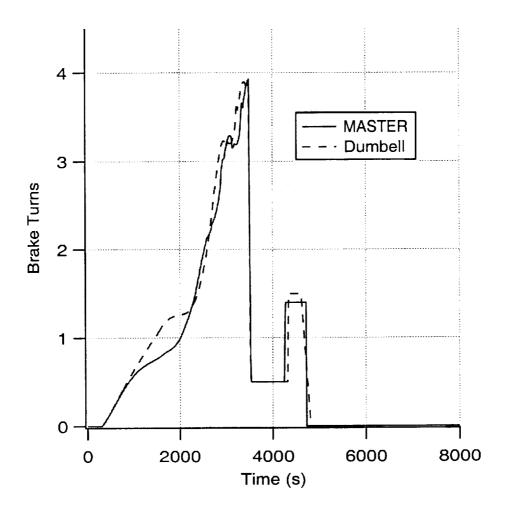


Figure 38 Wire inertia multiplier = 2.5

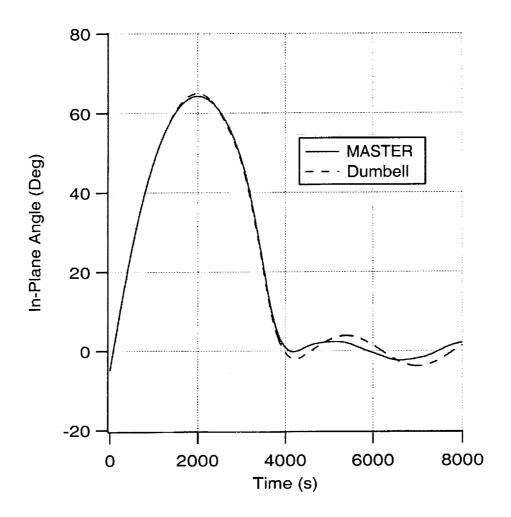


Figure 39 Wire inertia multiplier = 2.5

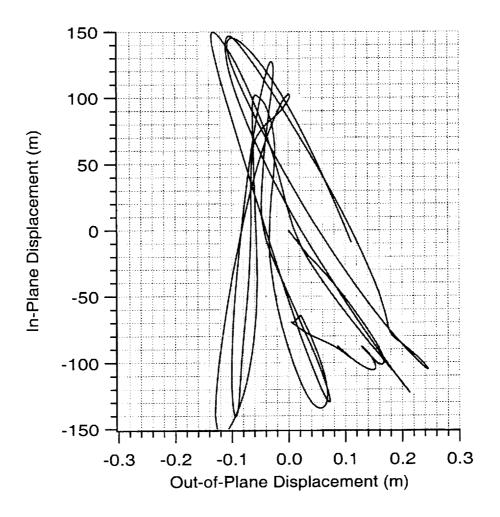


Figure 40 Wire inertia multiplier = 2.5

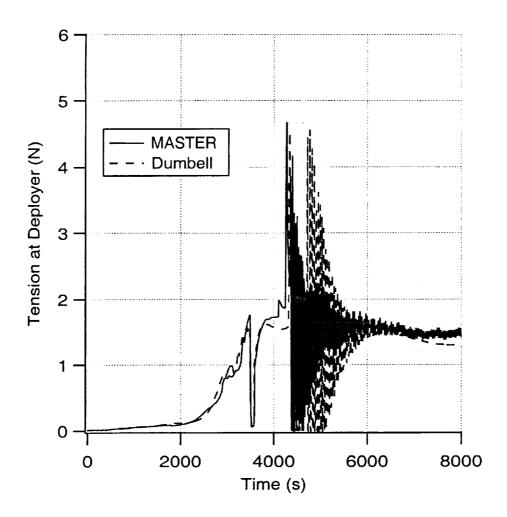


Figure 41 Wire inertia multiplier = 2.5

Inertial Multiplier of Conductive Wire = 3.5

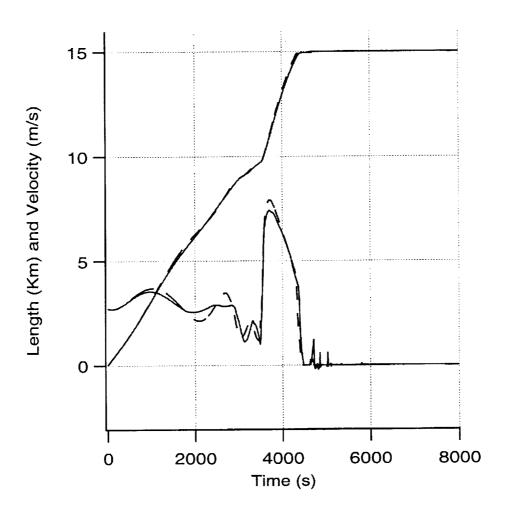


Figure 42 Wire inertia multiplier = 3.5

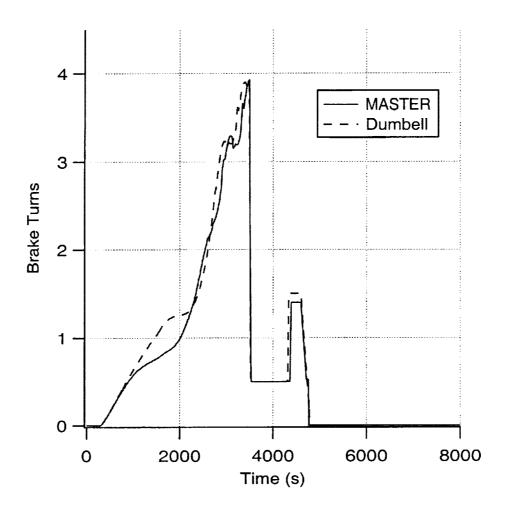


Figure 43 Wire inertia multiplier = 3.5

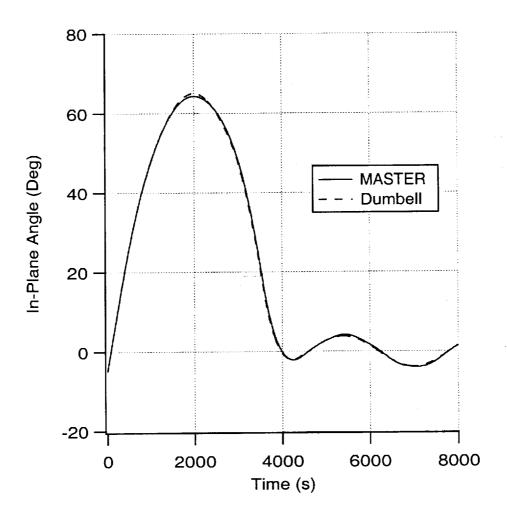


Figure 44 Wire inertia multiplier = 3.5

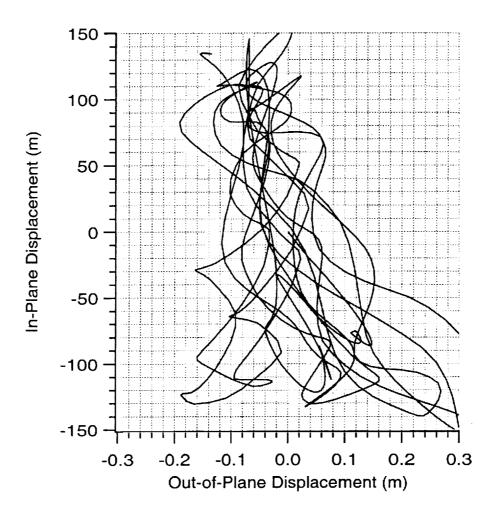


Figure 45 Wire inertia multiplier = 3.5

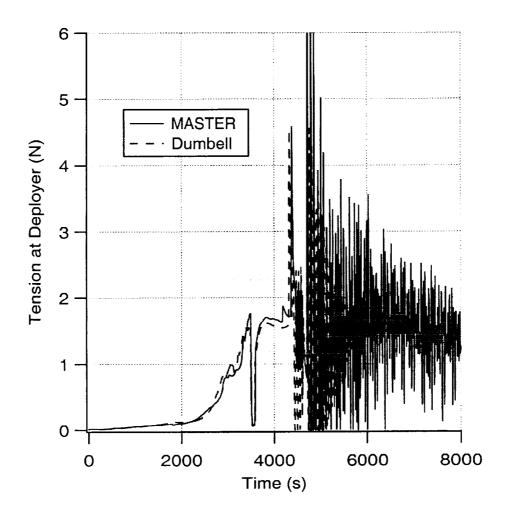


Figure 46 Wire inertia multiplier = 3.5

4.4 Concluding Remarks

The simplified simulation code DUMBELL is adequate to describe the overall dynamics of ProSEDS during deployment. The more refined (and much more CPU intensive) MASTER code is strictly necessary to analyze particular features like the lateral (string-like) dynamics of the tether. Examples are deployment of the wire at very high velocity with consequent large bowing of the tether and the damping of the oscillations at the end of deployment due to tether rebounds and transfer of energy from the well-damped longitudinal modes to the lightly-damped lateral modes.

5. KALMAN FILTERS FOR MISSION ESTIMATION

5.1 Introduction

As part of the data analysis effort, SAO has focused on the following objectives:

- a. Characterization of the system Reentry (semi-major axis and rates)
- b. Estimation of the Average Current (for reentry and EM modeling)
- c. Estimation of Delta Rotation Rates (Magnetometer calibration and Instrument Readings)
- d. Estimation of Skip Rope Motion (produced by deployment and built up during mission)

Two extended Kalman Filter estimators have been developed to address the objectives.

5.2 Magnetometer data Kalman filter

KAL Mag - Uses magnetometer data and a reference magnetic field (IGRF) to estimate:

- a. Bias, on each axis, due to uncalibrated residual magnetic fields and those generated during the flight from currents.
- b. Rotation rates of Delta stage (yaw rotation about the tether axis)
- c. Skip-rope motion (Frequency analysis and estimation of amplitude)

An FFT pre-processor estimates the yaw rate (highest amplitude) and one user-defined frequency (e.g. skip-rope frequency). A pre-calculated IGRF field data, inertial components and modulus, is supplied for the time readings of the magnetometer.

Each magnetometer component is decomposed into a constant bias and a series of sinusoids with known frequency and unknown random-walk amplitudes.

The software works in conjunction with the IGOR data analysis and display software package. It has been designed to process data in real-time, making it suitable during the ProSEDS flight. The program can also be run backwards in order to provide a smoothed estimate of the parameters in the post-processing phase.

The software is very robust and has being tested with SEDS-I data, where the constant bias affecting the magnetometer was calculated after the flight with a least-squares estimator. Moreover, SEDS-I reached a very low perigee (~180 km) and a FFT analysis revealed that the tether lateral modes had been excited to hundreds of meters. Once the skip-rope modulated by the Delta rotation is estimated, the amplitude can be computed by geometrical considerations. This part of the effort is still under study. The modeling of the process and measurement errors affect the calculation of the covariance. A normal distribution of the measurements, though simplified, seems appropriate for the effort.

We recommend an additional test by running SAO high-fidelity code MASTER and generating a magnetic filed at the Delta stage due to the current cycle.

The estimated components of the bias are shown in Figure 47 and the estimated vs. measured magnetometer component (Y direction) is shown in Figure 48.

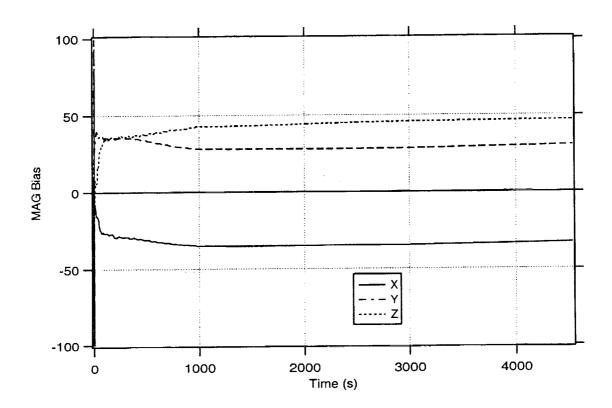


Figure 47 Estimated Bias Components (SEDS-1 Flight Data)

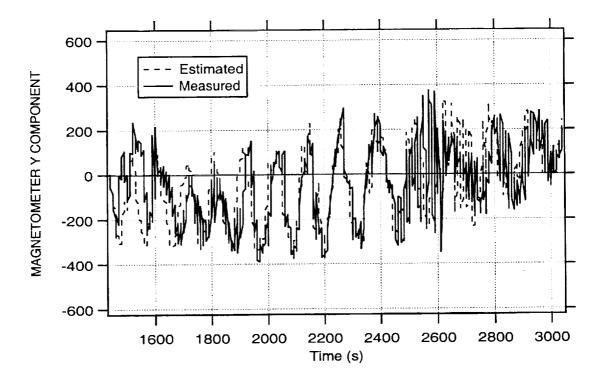


Figure 48 Magnetometer Y Component - Estimated vs. Measured (SEDS-I Flight Data)

5.3 Position/current data Kalman filter

KAL Pos - Uses measured emf, current, position and velocity of Delta Stage to estimate:

- e. Semi-major axis and decay rate
- f. Average current
- g. Angle between local vertical and magnetic field.

GPS continuous observations of positions and velocity have been assumed during this phase. Ground-based tracking can also be used though the data would be sparsely distributed and the software should be modified accordingly. Another alternative is to check whether position-only information yield acceptable results. This possibility, however, has been briefly explored and needs further refinement.

The angle between the local vertical and the Earth's magnetic field is also estimated, because being part of the Lorentz force term, can yield information on the librations of the tether with respect to the local vertical.

The software assumes that the average current is a known fraction of the current measured at the Delta stage plus a small linear correction estimated by the filter.

All the parameters to be estimated are modeled as random-walk processes. An estimate of the magnitude of the magnetic field must be provided in input.

This software also runs on a Power Mac with a G3 processor and IGOR software for display and data analysis. Though robust, this filter needs an accurate set of initial conditions. The measurement and process errors are very sensitive to parameters' correlation so a more accurate modeling of the process could be necessary.

Data produced by MASTER simulations were used to test KAL_Pos.

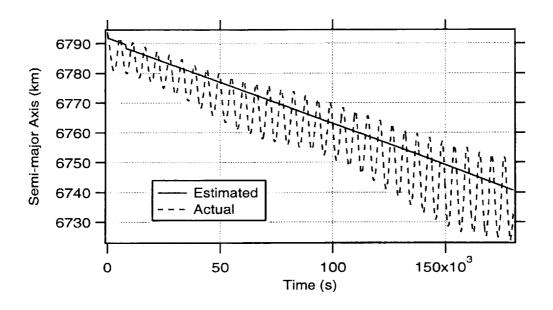


Figure 49 Estimated vs. Actual Proseds Semi-major Axis (MASTER simulation)

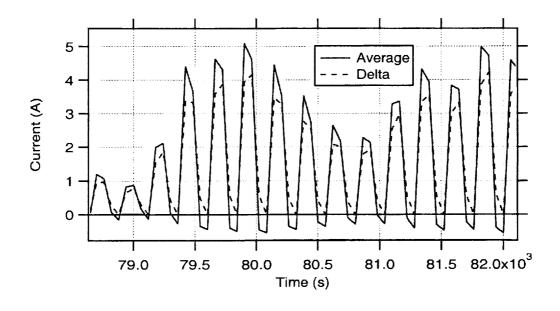


Figure 50 Estimated Average vs. Current Measured at Delta (MASTER simulation)

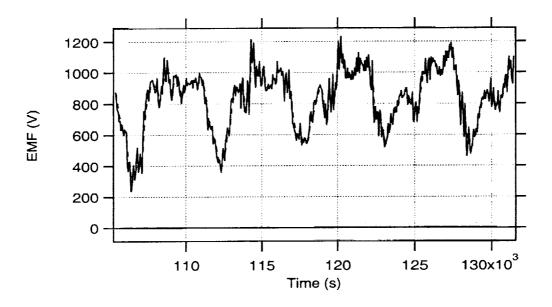


Figure 51 Estimated Proseds EMF (MASTER simulation)

6. Comparison of ED Tethers and Electrical Thrusters

6.1 Introduction

The basic figure of merit for a thruster is the ratio $M_d/F\tau$, which is the inverse of a velocity, and should be as small as possible⁹. Here, F is thrust, τ is duration of thrusting, and M_d is dedicated mass. For electrical thrusters, which would be natural competitors of tethers, M_d is made of propellant mass $\dot{m}_p \tau$ ($\dot{m}_p \equiv$ propellant flow rate) and tankage and plumbing mass ($\alpha \dot{m}_p \tau$); and from hardware related to the required electrical power W_e ,

$$M_d = \dot{m}_p \tau(1+\alpha) + \beta W_e \quad . \tag{2}$$

Typically, α is about 0.2, and β is about 6 kg/kW if just power processing unit and thruster need be considered and one order of magnitude greater if dedicated solar panels are required (Martinez-Sanchez and Pollard, 1998; Estes et al, 2000).

Introducing the specific velocity v_{sp} (specific impulse in velocity units, about 16 and 28 km/s for Hall and Ion thrusters respectively), one has $m_p = F/v_{sp}$ and $W_e = Fv_{sp}/2\eta$ ($\eta =$ thruster efficiency = 0.5-0.65), and arrives at

$$\frac{M_d}{F\tau} = \frac{1+\alpha}{v_{sp}} + \frac{\beta v_{sp}/2}{\tau \eta}.$$
 (3)

Given a specific velocity, the ratio $M_d/F\tau$ approaches a limit minimum for long thrust durations, with a characteristic time $\tau \propto v_{sp}^2$. Duration, however, may need be restricted by a number of reasons. For each maximum allowed τ , there is an optimal specific velocity yielding a minimum in eqn. (3); as τ is allowed to increase, v_{sp} (opt) increases, resulting in a lower $M_d/F\tau$ minimum. In addition, given a total (mission) impulse $F\tau$, a maximum allowed duration determines a lower bound for thrust F.

6.2 Comparisons

Let us compare the extended-mission mass requirements of some typical electrical thrusters with that of bare-tether thrusters chosen to have equivalent average thrust. There are two cases to consider: the case where a dedicated solar power system is required, which would be the case for any kind of electrical orbit-transfer vehicle (a space "tug"); and the case where the solar power system is already in place, with power available for thruster use, which might be the case for a Space Station drag-compensation system.

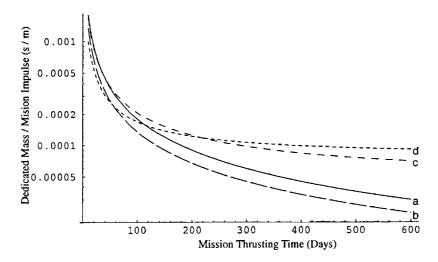


Figure 52 Comparison of EDT (a, b) and Electrical Thrusters (c, d) With Dedicated Solar Power System

Figure 52 shows the case where a dedicated power system is required. It plots $M_d/F\tau$ on a logarithmic scale for a range of mission (thrusting) times τ of 10 to 600 days. All systems are taken to have $\eta = 0.6$. Curves c and d correspond to electrical thrusters of $v_{sp} = 28$ and 16 km/s, respectively. The EDT systems were chosen to provide an average η of 0.6 over an altitude range of 300 to 800 km. Curve a is for a 30 kg tether (with $\alpha_t = 2$) and $W_e = 1$ kW. Curve b corresponds to the same tether but with $W_e = 2$ kW; it is seen to be better than either electrical thruster for mission times of roughly 50 days or more, while the upper EDT (1 kW) curve needs a mission time of over 120 days achieve that. Both of these times are well within the time required for either type of system to boost a large payload from one low Earth orbit to another orbit several hundred kilometers higher.

Multiple orbit transfers would, of course, take proportionally longer, and the time to return to lower orbit would also have to be taken into account. We note that by only considering powered thrusting, we have, so to speak, forced the EDT to fight with one hand tied behind its back, since the EDT does not require external power to descend to a lower orbit. An orbit-transfer vehicle would need to return to a lower orbit after taking a spacecraft to a higher one, and an EDT system could, if so designed, descend more quickly than its electrical thruster counterpart. This is a topic for later development. There are implicit assumptions of system lifetimes and practicality of the systems which we note without further discussion.

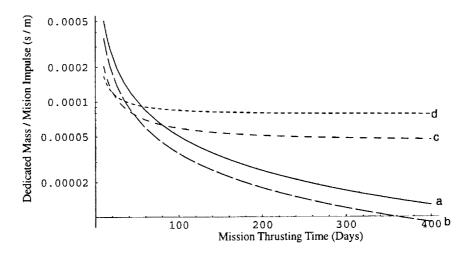


Figure 53 Comparison of EDT (a, b) and Electrical Thrusters (c, d) Without Dedicated Solar Power System

As Figure 53 shows, for the case where abundant power is available without the need for a dedicated solar system, the EDT is clearly superior to the electrical thrusters for mission lifetimes somewhat shorter than for the case when a dedicated system is required. All parameters for the electrical thrusters c and d are the same as for Fig. 52, except for β . The tethers have a mass of 70 kg, and the assumed operating power is 5 kW for curve a and 10 kW for curve b. Thus, as previously noted (Estes et al., 2000), EDT would be attractive for International Space Station (ISS) reboost, assuming power were available from the Station.

6.3 Conclusions

In terms of total mass required for the mission, EDT thrusters are superior to electrical thrusters for mission thrusting times of 50-100 days or more both in the case of dedicated solar panels and the case when power is available without the need for a dedicated system. The advantage becomes greater as the mission time increases because of the comparatively insignificant use of gas by the EDT systems. Since an EDT tug would require no electrical power to descend, one could be designed to improve the mass to mission impulse ratio by descending at a rate faster than it ascends in the electrically powered mode, thus increasing its advantage over electrical thrusters.

7. Delivery of interactive software for ED tethers

7.1 Delivered Software

An interactive computer program for the Windows operating system that allows the user to obtain a quick estimate of the performance obtainable by bare tether propulsion systems for various applications in low Earth orbit, for both orbit raising and lowering, was delivered to NASA/MSFC in December 2001. The use of the software was demonstrated by Robert Estes to NASA/MSFC personnel in January 2001 to the satisfaction of the customer.

7.2 Brief Description

The software was designed with the aim of allowing for experimentation in tether system design with quick feedback to the user on how changing various system parameters (length, collecting surface, tether material, tether geometry, available power, etc.) affect system performance under various environmental conditions. In addition, the user can use the software to get a good idea how the system would perform for different missions in which the environmental conditions vary during the mission, as, for example, the average plasma density decreases when the system moves above the F-layer of the ionosphere. The window in which the user defines the EDT system is shown below in Figure 47 for a typical deboosting operation and in Figure 48 for a typical boosting operation.

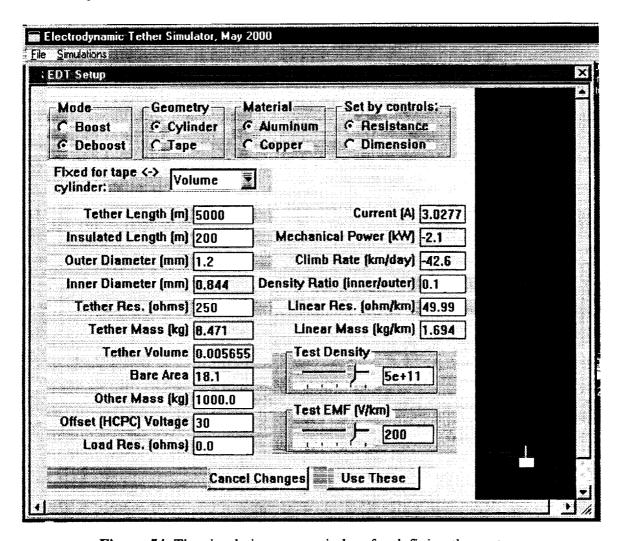


Figure 54 The simulation setup window for defining the system.

Even taken by itself, this interactive window can be a useful tool for system design, since the test densities and motional emf values can be varied over a wide range. The user can take the simulation further, however, by actually following the progress of the system with a payload as it moves from one orbit to another. In this case, the starting orbit and date are needed, and there is another setup window that allows the user to specify these. This is shown in Figure 48. The orbital parameters may be specified in more detail (full Kepler element set) if desired, but the set shown in the figure is adequate in most cases for getting a good idea of system performance.

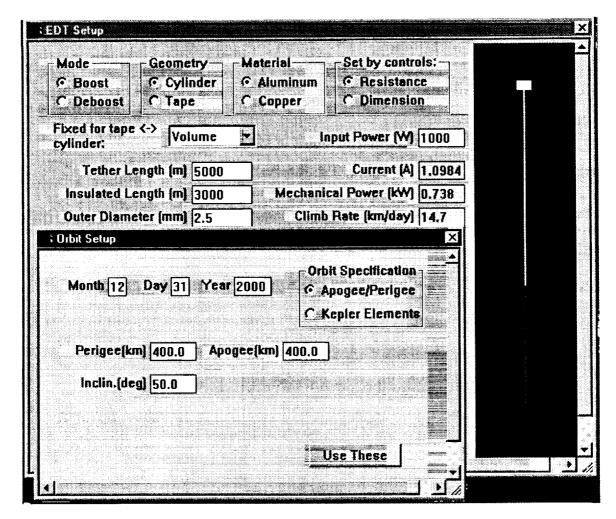


Figure 55 Starting orbit setup window with boost system setup in background.

Based on the parameters selected the software can run simulations of an EDT (assumed aligned with the local vertical) that climbs or descend starting from a specified orbit. The simulation is done in the following way. Two complete revolutions are made starting with the input initial orbit, and the average climb rate, which varies with the plasma density and motional emf encountered along the orbit, is calculated in this period. This rate is used to advance the system to an orbit that is higher by a delta specified by the user and the process is repeated at intervals of delta-km until the desired altitude is reached. Multiple simulation runs can be made and shown on the same plot to compare different systems or the performance of the same system under different conditions (starting orbit and/or date). The results can be displayed either as the heights of the apogee and perigee vs. time or as the semi-major axis vs. time. For additional details see the Annula Report #1 of this grant.

APPENDIX A

Reference Table for ProSEDS deployment control law (Ref#55)

Date: June 1, 2001

Author: E.C. Lorenzini (SAO) Subject: Reference table Ref#55

Note: The slowdown maneuver has been included in the reference table. The slowdown maneuver (last 205-m of tether) is controlled by the software under normal operating conditions. The slowdown maneuver is read from the reference table only for backup mode of operation.

TC	TCR	Brake	Time
Turn	TC/s	BTurn	s
1 31 62 92 123 184 214 275 335 426 435 435 517 547 548 638 639 760 782 853 100 110 1113 116	3.836 3.828 3.82 3.814 3.808 3.798 3.799 3.787 3.785 3.782 3.782 3.782 3.789 3.789 3.789 3.789 3.789 3.789 3.789 3.789 3.789 3.881 3.881 3.881 3.885 3.884 3.887	2	0 8 16 24 32 40 48 56 47 80 88 96 112 128 136 141 150 168 176 184 120 221 24 24 24 26 24 24 26 26 26 26 26 26 26 26 26 26 26 26 26

1196 1228 1260 1292 1324 1356 1389 1421 1457 15586 1619 1653 1686 1720 1754 1782 1856 1925 1959 1959 1959 2069 2134 2277 2313 2349	3.973 3.987 4.001 4.016 4.03 4.045 4.06 4.075 4.091 4.106 4.122 4.138 4.154 4.17 4.186 4.202 4.219 4.235 4.251 4.268 4.284 4.301 4.317 4.333 4.366 4.382 4.391 4.415 4.446 4.462 4.477 4.493 4.508	0.008 0.014 0.022 0.03 0.038 0.047 0.056 0.065 0.074 0.104 0.114 0.124 0.135 0.145 0.145 0.166 0.177 0.188 0.199 0.21 0.221 0.231 0.242 0.253 0.265 0.276 0.287 0.298 0.303 0.331 0.342 0.353	3123328 3328 3328 3336 3368 408 416 424 448 448 448 456 468 472 488 496 552 553 568 553 553 553 553 553 553 553 553 553 55
1959 1994 2029 2064 2099 2134 2170 2205 2241 2277 2313	4.317 4.333 4.35 4.366 4.382 4.398 4.415 4.43 4.446 4.462 4.477 4.493	0.231 0.242 0.253 0.265 0.276 0.287 0.298 0.309 0.32 0.331 0.342	496 504 512 526 536 544 552 566 568 576
2604 2641 2678 2715 2752 2790 2827 2864 2902 2940 2977 3015 3053 3091 3129 3163 3206	4.608 4.621 4.634 4.647 4.66 4.672 4.684 4.695 4.706 4.717 4.728 4.738 4.748 4.757 4.766 4.775 4.784	0.428 0.439 0.449 0.46 0.47 0.48 0.491 0.501 0.511 0.521 0.531 0.55 0.56 0.569 0.579 0.588	640 648 650 664 688 699 704 720 737 744 753 766 768

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3398
3436
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     4.831 0.649 824
3475
     4.836 0.658 832
3514
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3552
3591
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     4.849 0.682 856
3630
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3669
     4.856 0.697 872
3708
3747
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3785 4.861 0.712 888
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3863 4.865 0.726 904
3902 4.866 0.732 912
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3980 4.867 0.746 928
4019 4.867 0.752 936
     4.866 0.758 944
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     4.864 0.77 960
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     4.858 0.786 984
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     4.841 0.81 1024
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     4.678 0.883 1200
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     4.647 0.891 1224
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5435 4.636 0.893 1232
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5692
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6608
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      4.231 0.968 1504
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6709
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6776
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6843
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      4.152 0.99 1560
6876
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      4.13 0.998 1576
      4.12 1.001 1584
6976
      4.109 1.005 1592
7008
      4.099 1.009 1600
7041
7074
      4.089 1.014 1608
7107
      4.079 1.018 1616
      4.069 1.023 1624
7139
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      4.06 1.027 1632
      4.05 1.032 1640
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      4.015 1.051 1672
      4.006 1.056 1680
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7398
      3.998 1.061 1688
7429
      3.99 1.066 1696
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     3.92 1.125 1784
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     3.843 1.209 1896
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     4.447 1.682 2328
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10086 4.557 1.738 2360
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10160 4.613 1.77 2376
10196 4.641 1.787 2384
10234 4.67 1.804 2392
10271 4.698 1.821 2400
10309 4.727 1.839 2408
10347 4.755 1.858 2416
10385 4.783 1.877 2424
10423 4.81 1.896 2432
10462 4.838 1.916 2440
10501 4.865 1.936 2448
10540 4.892 1.957 2456
10579 4.918 1.978 2464
10618 4.944 1.999 2472
10658 4.969 2.021 2480
10698 4.993 2.043 2488
10738 5.017 2.066 2496
10778 5.04 2.089 2504
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12595 4.426 3.308 2864
12630 4.37 3.335 2872
12665 4.312 3.361 2880
12699 4.254 3.387 2888
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12863 3.947 3.514 2928
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13256 3.079 3.823 3040
13281 3.022 3.843 3048
13304 2.966 3.863 3056
13328 2.912 3.882 3064
13351 2.859 3.901 3072
13374 2.808 3.92 3080
13396 2.758 3.938 3088
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13418 13439	2.71 2.664 2.62	3.957 3.974 3.992	3096 3104 3112
13460 13481 13502 13522	2.62 2.578 2.538 2.5	4.009 4.026 4.043	3120 3128 3136
13542	2.465	4.06	3144
13561	2.432	4.076	3152
13581	2.401	4.092	3160
13600	2.373	4.107	3168
13619	2.347	4.122	3176
13637	2.324	4.137	3184
13656	2.304	4.152	3192
13674	2.287	4.167	3200
13692	2.273	4.18	3208
13711	2.262	4.194	3216
13729	2.253	4.208	3224
13747	2.248	4.221	3232
13765	2.246	4.234	3240
13783	2.245	4.246	3248
13801	2.245	4.259	3256
13819	2.247	4.27	3264
13836	2.251	4.282	3272
13854	2.256	4.293	3280
13873	2.262	4.304	3288
13891	2.27	4.315	3296
13909	2.28	4.326	3304
13909 13927 13946 13964	2.292 2.305 2.319	4.336 4.345 4.355	3312 3320 3328
13983	2.336	4.364	3336
14002	2.353	4.373	3344
14020	2.373	4.381	3352
14039	2.393	4.389	3360
14059 14059 14078 14098	2.416 2.44 2.465	4.397 4.405 4.412	3368 3376 3384
14117	2.491	4.419	3392
14138	2.519	4.426	3400
14158	2.548	4.432	3408
14178	2.579	4.438	3416
14178 14199 14220 14241	2.579 2.611 2.643 2.677	4.444 4.449 4.454	3424 3432 3440
14263	2.707	4.459	3448
14287	3.223	0.5	3456
14316	4.126	0.5	3464
14352	4.953	0.5	3472
14395	5.783	0.5	3480
14445	6.615	0.5	3488
14501	7.447	0.5	3496
14564	8.279	0.5	3504
14634	9.109	0.5	3512
14710	9.936	0.5	3520
14779	8.559	0.5	3528
14850	9.01	0.5	3536
14924	9.447	0.5	3544
15002	9.877	0.5	3552

15083 15166 15253 15343 15436 15532 15630 15732 15836 15941 16050 16161 16272 16387	10.292 10.693 11.079 11.452 11.811 12.158 12.488 12.806 13.109 13.398 13.676 13.941 14.19 0.9		3560 3568 3576 3584 3592 3600 3608 3616 3624 3632 3640 3648
16504 16504 16621 16742 16863 16985 17110 17237 17363 17491 17622 17752 17884 18015 18148 1854 18418 1854 189664 19104 19383 19524 19664 19383 19524 19664 19948 20037 2	14.659 14.874 15.081 15.276 15.461 15.637 15.806 15.963 16.112 16.255 16.388 16.514 16.632 16.743 16.85 17.211 17.285 17.355 17.421 17.479 17.535 17.583 17.629 17.706 17.736 17.762 17.785 17.802 17.818 17.825 17.8818 17.883 17.827 17.888 17.768 17.768 17.7744 17.715	\$5.55.55.55.55.55.55.55.55.55.55.55.55.5	3672 3688 3698 3704 3712 3728 3736 37768 37763 3784 3790 3816 3824 3832 3840 3848 3856 3848 3856 3876 3888 3896 3912 3928 3928 3936 3950 3950 3968 3976 3968 3976 3968 3976 3976 3976 3976 3976 3976 3976 3976

24435 16.633 0.5 4136 24566 16.521 0.5 4144 24700 16.407 0.5 4152 24829 16.284 0.5 4160 24958 16.156 0.5 4160 25088 16.023 0.5 4176 25215 15.882 0.5 4184 25343 15.736 0.5 4192 25469 15.581 0.5 4200 25469 15.581 0.5 4208 25551 13.1 0.5 4208 25578 13.0625 0.5 4216 25804 14.5625 0.5 4224 26928 15.625 0.955 4232 26081 17.3125 1.5 4248 26317 14.75 1.5 4256 26393 11.5 1.5 4264 26548 6 1.5 4286 26589 5.375 1.5 4306 26685 3.625 1.5 4366 26	1144 1152 1160 1168 1176 1184 1192 1200 1208 1216 1224 1232 1240 1248 1256 1264 1272 1280 1288 1296 14304 14312 14320 14312 14320 14336 14344 14352 14360 14368 14376 14384 19439
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